

SOUTH PRODUCTION NOTES

Nov 11, 2015
3-11 shift Notes

BASF EMPLOYEES

51 Last Recordable
51 Last Lost Time

SAFETY Notes:

Title V Notes: Keep an eye on the CTO as we will be running it in manual for the next day.

#1 MED / Clean for X 253:

Running batches on afternoon shift, continue as engineering advises.

#1 RC / X253 next:

Working on cleaning out hopper, syntron, clean out door on midnights.
Sand is in the hopper. Continue cleaning, Justin would like to start on Thursday

#2 MED line / D 0768 SSD:

Grodecki would like to change the recipe, hold till tomorrow.
Dryer exhaust gate was closed again and caused the dept to be evacuated due to CO. We need to fix the exhaust gate before running again.
Continue on repack of microorb. Located in C16 in warehouse

#2 RC/ D 0768 SSD:

We can start the CTO back up and start the calciner back up. Keep an eye on the CO in the dept and shut down if we continue to have issues
Bags 1 and 2 from Lot 242 have been refed.

#3 MED line / AI 5637:

Can start back up at any time. We still have a lot of feed on the floor.
End seals will need greased once a shift.

#3 RC / AI 5637 :

Can start back up when the CTO is running.
We have a lot of bags on the floor to feed.

#4 RC / D-5206:

Feeding continue.
Bags have all been reweighted and adjusted.
Continue to check weigh all bags

#5 RC / Hold for refractory repair:

We need to finish up cleaning the calciner so that we can run on Thursday.
Refractory was finished on Friday, when starting up we need to bring up at 100 deg per hr.

Elliott to do burner tuning as soon as GEM is finished.

Cartridges have been installed

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority.

West Pfaudler / D 4601

Pfaudler repairs have cured and it is ready to continue making batches.

Pfaudler has been unlocked and has been reloaded.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.

More 0704 is on site

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Can feed buggies, GEM is finished working in this area.

We dropped the feed rate, on the dryer.

Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Run 2 batches using raws from lots 481 or 486 and then one from 490. In MOD
Make sure batches are drained properly.
HF CD and sign in sheet are on Andrews desk.
Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Continues to run. Should be down on Friday
Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

Continue repacking. Drums to be inspected are across from #2 calciner.
Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.
We only have a few drums left. See Robs email
Steam heater was turned on in screening room.

North Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

South Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue loading and unloading. Make sure that all saggars are filled properly.
Will be done with the 0540 soon and switching over to the 2508 this weekend.
We will need to change out saggars.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / AI 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 0535:

Continue on afternoons. Only a few batches left to make.

Glycol pump was pulled today and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) South Precip/Dry
- 4) #2 RC North
- 5) #3 MED/#3RC - Change over from AI-4126 to AL-5637
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC - Start clean up from AI-5637 to X-253 Base
- 8) Abbe/National Dryer/#4 RC - Run as qualified labor is available
- 9) Reduction Towers - Adjust drums from last load of QVAM